

standard machine 1

FlexiSeal film wrapping machine for flat and 3D-products:

- format flexible
- modular
- variable production modes by modular machine configurations: empty bag production, manual and automated bag filling

Design and characteristic features:

- modern machine design
- minimized machine height
- industrial PC and touchscreen for easy machine operation
- up to 80 cycles/min.
- retrofit modules easy and quick to fit
- fast set up times for different products
- fast format changes
- lower package costs in comparison to blister packaging

Options:

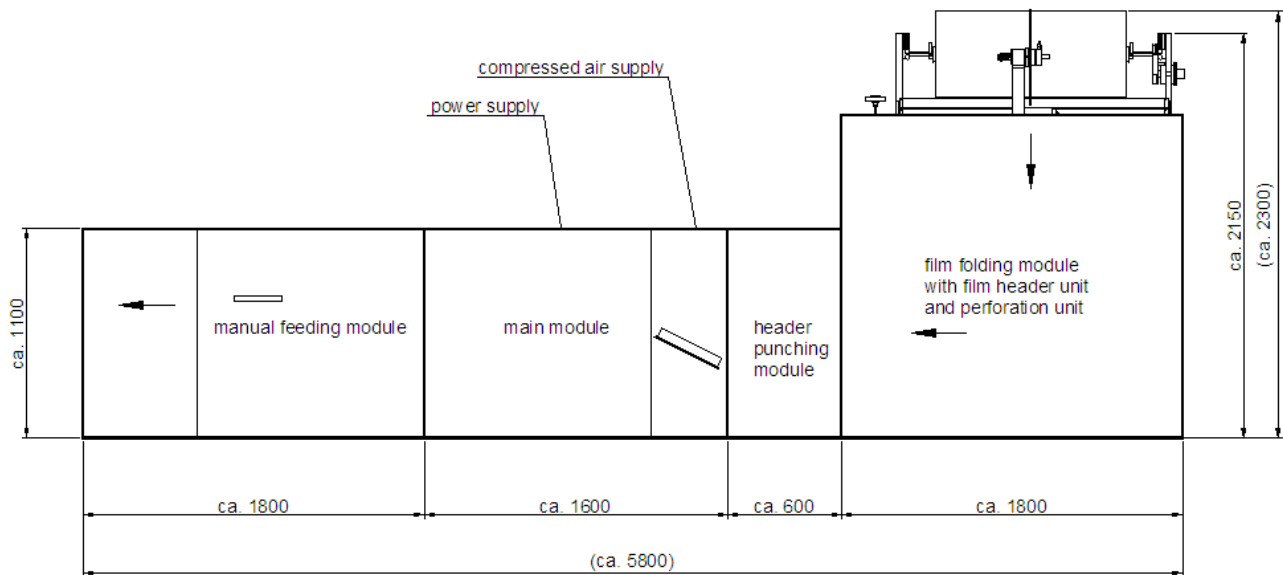
- film header unit
- adhesive tape unit
- flap closing module
- web edge control unit
- perforation unit
- header punching module
- labelling module
- hot foil module
- collating modules
- stacking module

FlexiSeal Technical Data (Standard Configuration)

• Bag format range (WxL):	Min. 75 x 105 mm, max. 275 x 385 mm
• Performance:	Up to 80 cycles/minute with automatic feeding Up to 60 cycles/minute with manual feeding
• Product height:	Max. 30 mm
• Film:	35 - 100 µm OPP, CPP, PE (unprinted and printed) - OPP (35 - 50 µm) - CPP (35 - 80 µm) - PE (50 - 100 µm)
• Header film:	75 - 135 µm OPP, CPP (unprinted and printed)
• Drive:	Servo driven
• Control:	Industrial PC with touchscreen
• Power supply:	3 x 400 V +/- 5% / 50 Hz (others on request), consumption 7 – 24 kW (depends on machine configuration)
• Compressed air supply:	6 bar, dry and oil free air, connection 1/4", consumption 100 - 800 l/min (depends on machine configuration)
• Dimensions (L x W x H): main module: standard machine 1:	1,600 mm x 1,100 mm x 1,250 mm (1,700 mm with Touchscreen) 5,800 mm x 2,300 mm (1,100 mm) x 1,250 mm (1,700 mm)
• Weight: main module: standard machine 1:	500 kg 2,000 kg
• Settings:	- temperature 15-25°C - 40-65% humidity - dustless and dry

Specified performance depends on film, product and machine configuration.

Layout: standard machine 1:



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